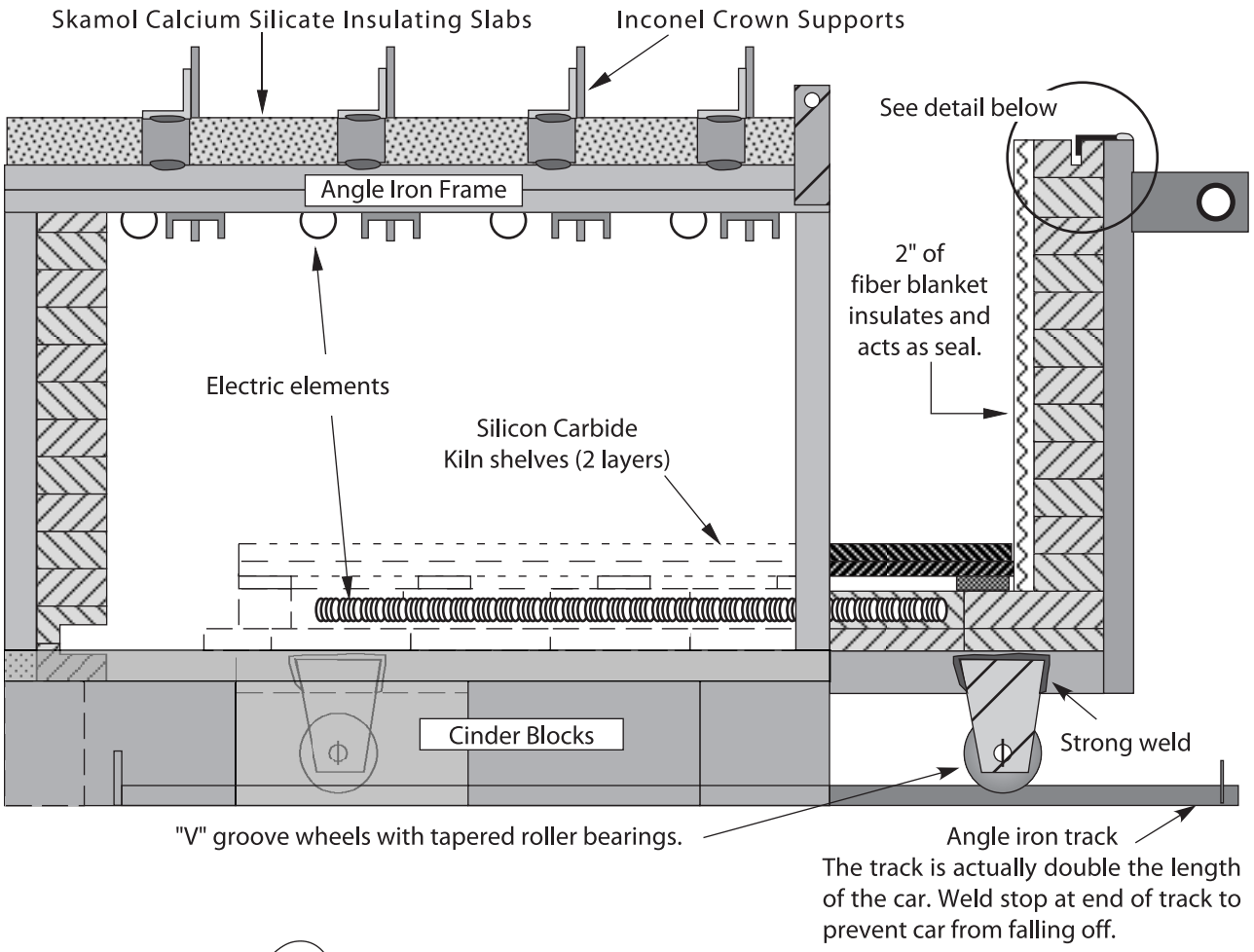
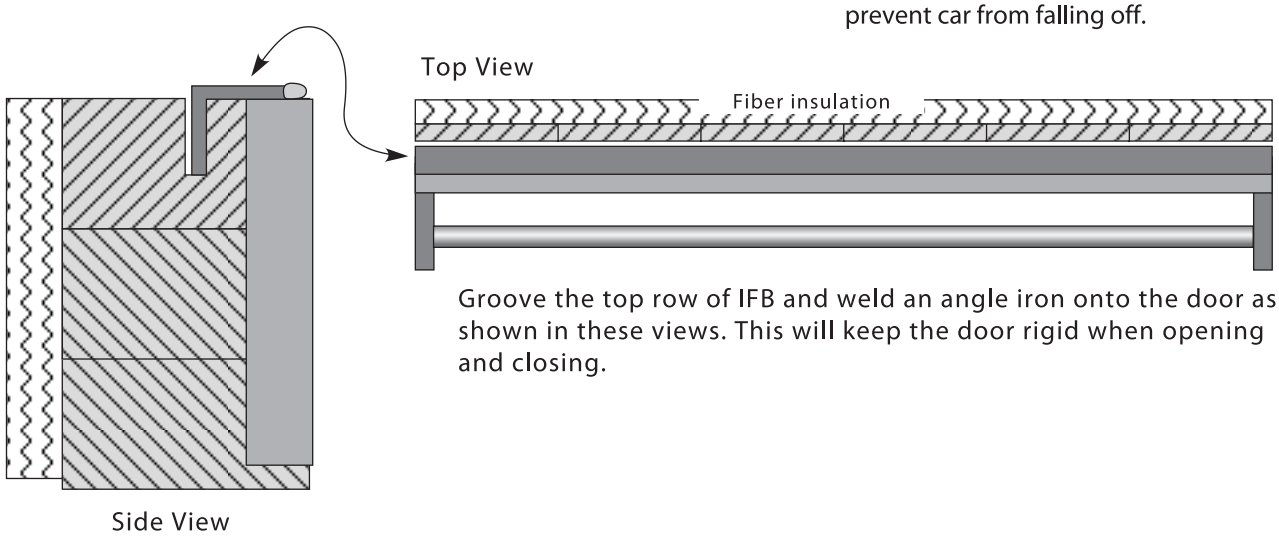
Side View of Roll-out Oven

Fig. 1





Groove the top row of IFB and weld an angle iron onto the door as shown in these views. This will keep the door rigid when opening and closing.